



汽车行业 自动化高周波设备

设备/模具/自动化方案一站式服务

EQUIPMENT/MOLD/AUTOMATION SOLUTIONS



非标定制 | 款式齐全 | 灵活搭配 | 售后完善

上海骏精赛自动化机械有限公司

SHANGHAI JUNJINGSAI AUTOMATION MACHINERY CO., LTD

骏精赛·引领“塑料高频熔接热合工艺”发展新方向

JUNJINGSAI LEADS THE NEW DEVELOPMENT DIRECTION OF "PLASTIC HIGH FREQUENCY WELDING HOT SEALING PROCESS"



总部 Headquarters

上海骏精赛自动化机械有限公司
Shanghai Junjingsai Automation Machinery Co., Ltd

制造基地 Manufacturing Base

江苏生产中心
Jiangsu production center

重庆分公司
Chongqing branch



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熔' WELDING FUTURE 接未来

10余年 专注塑料高频熔接解决方案
More than 10 years focus on plastic high frequency welding solutions



10000⁺ 台

累计卖出设备

10000 m²

厂房规模

30 年

行业经验

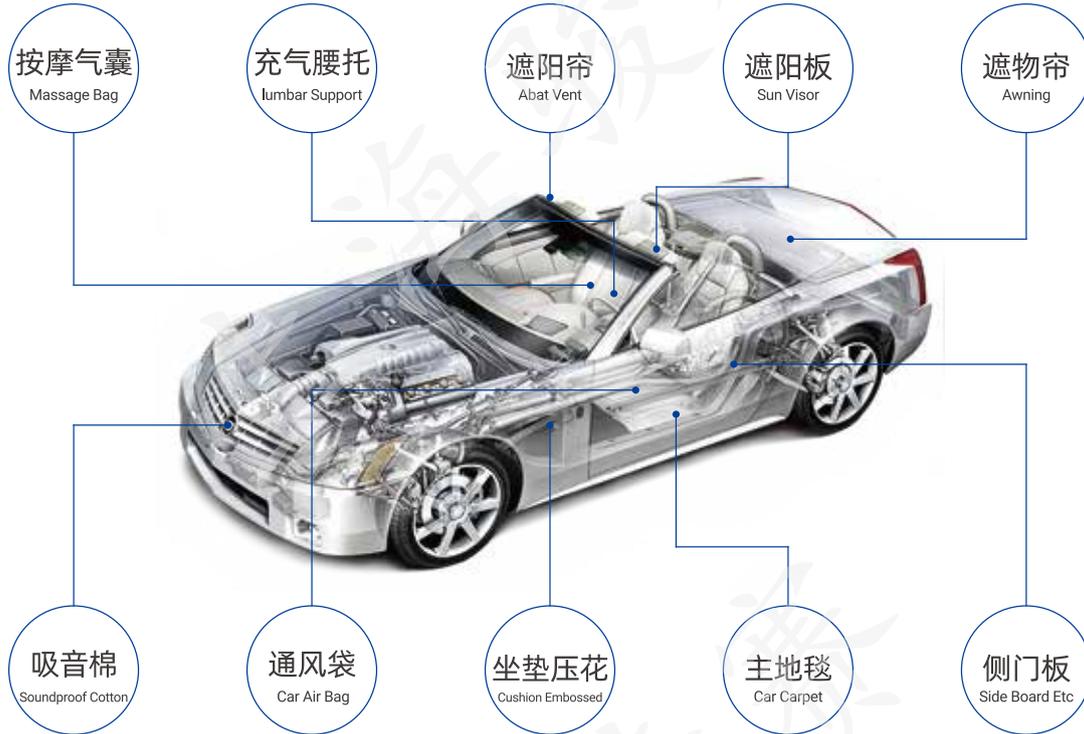
上海骏精赛自动化机械有限公司成立于2006年（前身为上海骏赛包装机械有限公司），是一家集研发、生产、销售、售后服务为一体的高频机、吸塑机设备制造企业，经营区域遍布全国，在上海、江苏、重庆均有生产制造基地，在职员工150人，资深技术人员30人，总占地面积10000余平米，已通过ISO9001国际质量体系认证，行业生产经验位于国内前列，可根据客户需求定制各种非标自动化吸塑设备、高频设备。

Shanghai Junjingsai Automation Machinery Co., Ltd. was founded in 2006 (formerly Shanghai Junsai Packaging Machinery Co., LTD.), is a research and development, production, sales, after-sales service as one of the high frequency machine, plastic machine equipment manufacturing enterprises, operating areas all over the country, in Shanghai, Jiangsu, Chongqing have manufacturing bases, 150 employees. 30 senior technical personnel, a total area of more than 10,000 square meters, has passed the ISO9001 international quality system certification, industry production experience in the forefront of the domestic, according to customer needs to customize a variety of non-standard automatic blister equipment, high-frequency equipment.

经营范围 Scope Of Business

骏精赛高频机在汽车行业有着广泛应用,可以加工生产汽车按摩气囊、充气腰托、坐垫压花、遮阳板、遮物帘、遮阳帘、主地毯、通风袋、防水膜、装饰标贴等产品,基本覆盖整车软内饰部件领域,与国内多家汽车零部件厂商进行了深度合作。

Junjingsai high frequency machine has a wide range of applications in the automotive industry, can process and produce automotive massage airbags, inflatable waist support, cushion embosments, sunshade, shade curtain, main carpet, ventilation bag, waterproof film, decorative labeling and other products, basically covering the vehicle soft interior parts field, with a number of domestic auto parts manufacturers for in-depth cooperation.



长丰汽车



隆翠房车
LONGTREE RV



MOTET
蒙特新能源



帅特龙集团



JUNTON
骏通



上海新安

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Web: www.jssai.cn



抖音扫码看视频



微信扫码看视频



微信扫码看设备

汽车腰托、气袋高频热合机/5KW导管焊接机

AUTOMOTIVE WAIST SUPPORT HIGH FREQUENCY HEAT BONDING MACHINE /5KW PIPE WELDING MACHINE

设备用途 Application

适用于TPU、PVC材质充气腰托、按摩气囊气袋的热合焊接，搭配导管焊接机进行各类产品气嘴、导管的焊接热合。

It is suitable for the welding of TPU, PVC inflatable waist support and massage air bag, and the welding of air nozzle and catheter with catheter welding machine.



设备特点 Equipment Features

- ▶ 伺服精准调节电流，焊接效果更美观
Servo accurately adjust the current, the welding effect is more beautiful
- ▶ 使用进口电子管，高频输出稳定，不易打火
The use of imported tube, high-frequency output is stable, not easy to ignite
- ▶ 配备透明可移动安全防护隔板，减少生产事故，提高安全性
It is equipped with transparent removable safety protection partition to reduce production accidents and improve safety
- ▶ 一次/二次高频可选，保证气管焊接的气密性
Primary/secondary high frequency is optional to ensure the air tightness of gas pipe welding
- ▶ 伺服电缸驱动，行程精准可调
Servo electric cylinder drive, accurate and adjustable stroke
- ▶ 采用进口电子管，输出电流稳定；高灵敏火花保护，降低打火频次
Imported electronic tube, stable output current; High sensitive spark protection, reduce the frequency of ignition

技术参数 Technical Parameters

序号	类别	转盘式	导管机
1	高周波功率 High Frequency Power	8-12kw	5kw
2	上压板尺寸 Upper Pressure Plate Size	500*380mm	300*40mm
3	工作台尺寸 Working Table Size	1470mm	1200*1000mm
4	加压方式 Pressure Mode	气动	伺服电缸
5	操作方式 Operating Mode	自动转盘	双手启动
6	工作效率 Work Efficiency	8-12S/个	/
7	外形尺寸 Boundary Dimension	2100*1800*2200mm	1420*850*1900mm
8	重量 Weight	1.2T	500kg

* 设备成型尺寸可根据产品大小非标定制

应用范围 Applied Range



全自动汽车腰托生产线

AUTOMATIC AUTOMOTIVE WAIST SUPPORT PRODUCTION LINE

设备用途 Application

适用于TPU、PVC材质充气腰托、按摩气囊气袋的热合焊接。

It is suitable for the welding of TPU, PVC inflatable waist support and massage air bag.



设备特点 Equipment Features

- ▶ 集自动上料、自动焊接、打孔、裁切、物料纠偏、自动喷码、成品计数、成品检测功能为一体，全自动化生产，无需人工

Integrated with automatic feeding, automatic welding, punching, cutting, material correction, automatic coding, finished product counting, and finished product detection functions, fully automated production without the need for manual labor

- ▶ 各部分功能可按需定制，支持共同开发

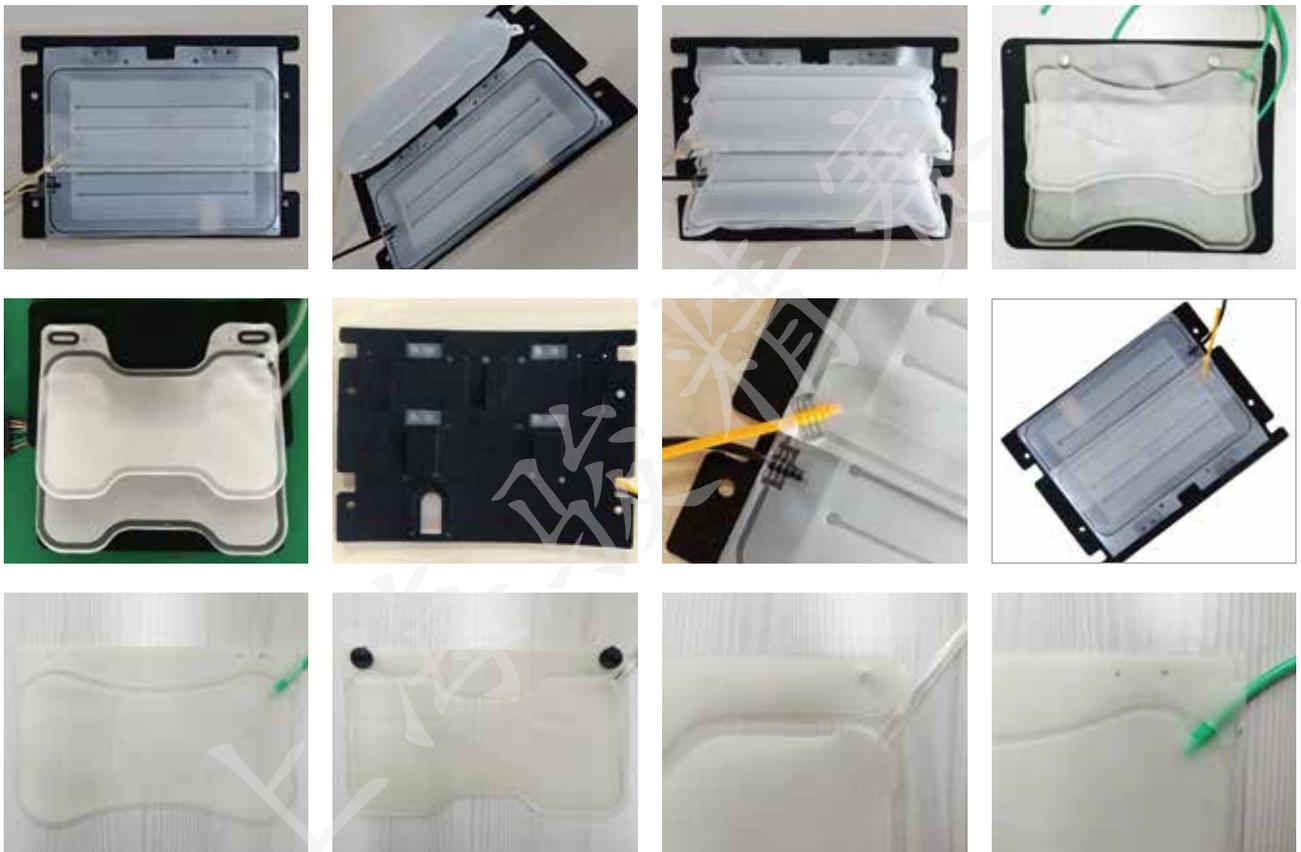
Each part of the function can be customized according to the need to support joint development

技术参数 Technical Parameters

序号	类别	规格
1	高周波功率 High Frequency Power	20kw (5kw/8kw)
2	操作方式 Operating Mode	全自动
3	工作效率 Work Efficiency	12S/模
4	外形尺寸 Boundary Dimension	6500*2500*2000mm
5	重量 Weight	2T

* 设备成型尺寸可根据产品大小非标定制

应用范围 Applied Range



25kw左右滑台高频熔接机

ABOUT 25KW SLIDING TABLE HIGH FREQUENCY WELDING MACHINE

设备用途 Application

适用于需要大电热、大压力焊接的加工产品，
如汽车吸音棉、遮物帘、遮阳帘、座椅压花、侧门板、防水膜等。

It is suitable for processing products requiring large electric heating and high pressure welding, such as automobile sound-absorbing cotton, shade curtain, sunshade curtain, seat embossing, side door panel, waterproof film, etc.



设备特点 Equipment Features

- ▶ 气压增压, 低能高效环保, 后续清洁和维修更便利
Pressure pressurization, low energy, high efficiency and environmental protection, more convenient follow-up cleaning and maintenance
- ▶ 设备零配件精加工处理, 耐热抗压, 结构坚固, 可承受30T压力
Equipment parts finishing processing, heat and pressure resistance, strong structure, can withstand 30T pressure
- ▶ 左右滑台式工作方式, 传动设计精密, 操作简单易学, 安全性更高
Left and right sliding table working mode, precise transmission design, simple operation and easy to learn, higher safety

技术参数 Technical Parameters

序号	类别	规格
1	高周波功率 High Frequency Power	25kw
2	上压板尺寸 Upper Pressure Plate Size	800*1000mm
3	滑台尺寸 Dimension Of Sliding Tabler	1000*1200mm
4	温度 Temperature	0-200可调
5	操作方式 Operating Mode	自动控制
6	驱动方式 Drive Mode	气压
7	外形尺寸 Boundary Dimension	3500*3600*1900mm
8	压力 Pressure	30T
9	重量 Weight	2200kg

* 设备成型尺寸可根据产品大小非标定制

应用范围 Applied Range



遮物帘



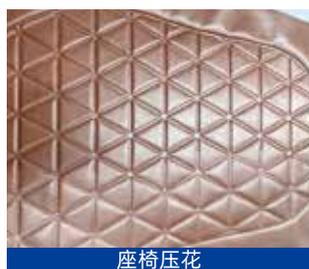
遮物帘



遮阳帘



遮阳帘



座椅压花



座椅压花



吸音棉



吸音棉



侧门板



侧门板



侧门板



防水膜



汽车主地毯专用高频焊接机

SPECIAL HIGH FREQUENCY WELDING MACHINE FOR AUTOMOBILE MAIN CARPET

设备用途 Application

适用于各类汽车主地毯防滑块焊接、卡扣冲孔安装。

Suitable for all kinds of automobile main carpet non-slip block welding, clamping punch installation.



设备特点 Equipment Features

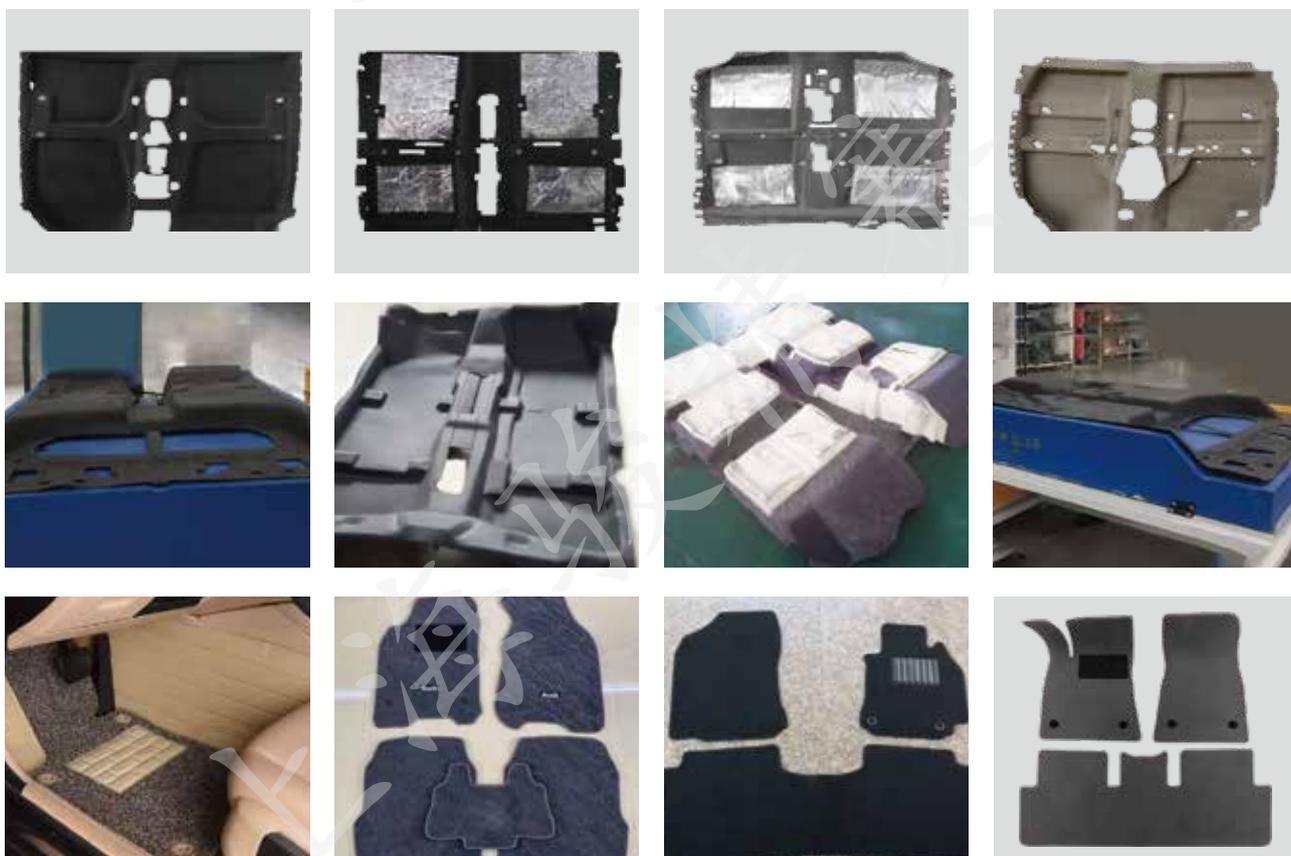
- ▶ 防滑块焊接及冲孔打扣安装同步进行, 节省人工
Non-slip block welding and punching buckle installation synchronously, saving labor
- ▶ 模具精准定位, 焊接成品美观, 不良率低
Mold accurate positioning, welding products beautiful, low defect rate
- ▶ 设有过压、过流保护装置, 在工作异常时可自动切断高压, 保护振荡管及整流器
It is equipped with overvoltage and overcurrent protection device, which can automatically cut off the high voltage and protect the oscillation tube and rectifier when the work is abnormal

技术参数 Technical Parameters

序号	类别	规格
1	高周波功率 High Frequency Power	15kw-25kw
2	生产速度 Production Rate	30-120s (根据工人放料速度决定)
3	皮料定位 Leather Material Positioning	模具带空吸附
4	焊接方式 Welding Manner	平面/斜面
5	驱动方式 Drive Mode	油压
7	外形尺寸 Boundary Dimension	2700*1600*2860mm
8	重量 Weight	1800kg

* 设备成型尺寸可根据产品大小非标定制

应用范围 Applied Range





汽车遮阳板专用高频焊接机

HIGH FREQUENCY WELDING MACHINE FOR CAR VISOR

设备用途 Application

适用于轿车、汽车、面包车等车型的遮阳挡板热合焊接。

It is suitable for hot bonding welding of sunshade for cars, cars, vans and other models.



设备特点 Equipment Features

- ▶ 热合裁切一体成型, 焊接成品
Hot cut one body forming, welding finished products
- ▶ 装备火花保护器减少高频打火事故, 既保护了机器又不致被加工物的损伤扩大
Equipped with spark protectors to reduce high-frequency ignition accidents, both to protect the machine and not be damaged by the processing material expansion
- ▶ 使用进口电子管, 高频电流输出稳定
Using imported tube, high frequency current output is stable
- ▶ 双侧配有安全光栅, 保障操作人员安全
Both sides are equipped with safety grating to ensure the safety of operators

技术参数 Technical Parameters

序号	类别	规格
1	高周波功率 High Frequency Power	8-15kw
2	上压板尺寸 Upper Pressure Plate Size	800*400mm
3	工作台尺寸 Working Table Size	1150*500mm
4	上下平板间隔 Gap Ofelctr	280mm
5	驱动方式 Drive Mode	油压
6	外形尺寸 Boundary Dimension	2700*1600*2860mm
7	重量 Weight	2T

* 设备成型尺寸可根据产品大小非标定制

应用范围 Applied Range



汽车通风袋专用高频焊接机

SPECIAL HIGH FREQUENCY WELDING MACHINE FOR AUTOMOBILE VENTILATION BAG

设备用途 Application

适用于生产制作各类汽车座椅靠背通风袋，TPU/PU/无纺布/三明治网眼布等材料热合焊接。

It is suitable for the production of various types of car seat back ventilation bags, TPU/PU/ non-woven fabric/sandwich mesh fabric and other materials.

专为生产汽车通风袋设计，针对性强，实用性强，生产效率高。

Specially designed for the production of automobile ventilation bags, strong pertinence, strong practicality, high production efficiency.



设备特点 Equipment Features

- ▶ 左右滑台设计，自动进出，两侧均可放置材料模具，生产效率高
Left and right sliding table design, automatic entry and exit, both sides can be placed material mold, high production efficiency
- ▶ 18-40吨增压同步熔断，焊接裁断同时进行，无需人工修边
18-40 tons of pressurized synchronous fusing, welding cutting at the same time, no manual trimming
- ▶ PLC电子触摸屏，百种生产参数随意存储
PLC electronic touch screen, hundreds of production parameters stored at will
- ▶ 具有自动上料功能、自动打孔功能、自动焊接功能、自动裁切功能
With automatic feeding function, automatic punching function, automatic welding function, automatic cutting function
- ▶ 自动追频，自动电流补偿，上下模头加热可选
Automatic frequency tracking, automatic current compensation, upper and lower die head heating optional
- ▶ 采用进口电子管，高频电流输出稳定
Imported electronic tube, high frequency current output is stable

技术参数 Technical Parameters

序号	类别	半自动		全自动
1	高周波功率 High Frequency Power	8kw	15kw	15kw
2	上平板尺寸 Upper Pressure Plate Size	600*400mm	600*800mm	700*300*200mm
3	工作台尺寸 Working Table Size	700*540mm	800*1000mm	/
4	生产效率 Production Efficiency	8-15s/个	/	8-15s/个
5	加压方式 Pressure Mode	增压缸	/	增压缸
6	外形尺寸 Boundary Dimension	2300*1500*2250mm		6500*2500*2500mm

* 设备成型尺寸可根据产品大小非标定制

应用范围 Applied Range

